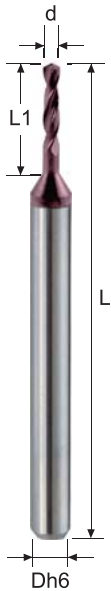


## MICRO GRAIN CARBIDE MICRO DRILLS (Endmill Shank) - Shank Dia. 3mm

### DGMNB2

- P
- M
- K
- N
- S
- H



Order No.	Dia. (d)	CL (L1)	OAL (L)	Shank (D)
DGMNB200505U	0.50	3.0	38	3
DGMNB200605U	0.60	3.0	38	3
DGMNB200705U	0.70	3.0	38	3
DGMNB200805U	0.80	4.0	38	3
DGMNB200905U	0.90	4.0	38	3
DGMNB201005U	1.00	4.0	38	3
DGMNB201105U	1.10	6.0	38	3
DGMNB201205U	1.20	6.0	38	3
DGMNB201305U	1.30	6.0	38	3
DGMNB201405U	1.40	6.0	38	3
DGMNB201505U	1.50	6.0	38	3
DGMNB201605U	1.60	8.0	38	3
DGMNB201705U	1.70	8.0	38	3
DGMNB201805U	1.80	8.0	38	3
DGMNB201905U	1.90	8.0	38	3
DGMNB202005U	2.00	8.0	38	3
DGMNB202105U	2.10	8.0	38	3
DGMNB202205U	2.20	8.0	38	3
DGMNB202305U	2.30	8.0	38	3
DGMNB202405U	2.40	8.0	38	3
DGMNB202505U	2.50	8.0	38	3
DGMNB202605U	2.60	8.0	38	3
DGMNB202705U	2.70	8.0	38	3
DGMNB202805U	2.80	8.0	38	3
DGMNB202905U	2.90	8.0	38	3
DGMNB203005U	3.00	8.0	38	3

#### Dimension

- Win 038B
- 130 Degree Tip Angle
- 25~35 Degree Helix Angle
- S-Fire Coating

#### Tolerance

- d h7
- D h6

#### Material

- ALLOY STEELS
- STAINLESS STEELS

#### Recommend Cutting Condition

- Table 8 (Page:C29)